

Mobile Homes



- **Considering Weight Distribution on Mobile Home Roofs**
Considering Weight Distribution on Mobile Home Roofs Analyzing Space Limitations for Duct Installation Minimizing Vibrations through Effective Mounting Checking for Clearances near Windows and Doors Verifying Electrical Capacity for New Units Inspecting Crawl Spaces before Major Installations Protecting Exterior Components from Windy Conditions Resolving Access Issues in Narrow Hallways Planning Around Existing Plumbing or Gas Lines Prioritizing Safety in Confined Work Areas Ensuring Adequate Ventilation for Heat Pumps Mitigating Moisture Risks in Humid Climates
- **Comparing Basic and Extended Coverage Options**
Comparing Basic and Extended Coverage Options Reviewing Part Replacement Clauses in Detail Understanding Labor Inclusions in Contracts Assessing Multi year Agreements for Homeowners Outlining Limitations of Warranty Claims Inspecting Renewal Terms for Ongoing Coverage Checking Deductible Requirements for Repairs Estimating Future Costs through Contract Analysis Tracking Service Visits Outlined in Agreements Selecting Clauses that Cover Seasonal Tuneups Transferring Warranty Benefits to New Owners Planning Budget Strategies for Contract Renewals
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Efficient ductwork is a critical component in the heating and cooling systems of mobile homes, where space limitations pose unique challenges. In these compact living environments, every square foot counts, and the installation of ductwork must be meticulously planned to ensure both functionality and comfort without infringing on valuable living space.

The design and installation of efficient ductwork in mobile homes require a nuanced understanding of spatial constraints. Heating systems should be inspected before the winter season begins **hvac for mobile home** water purification. Unlike traditional homes, mobile homes often lack attics or basements where ducts can be easily hidden. This means that HVAC systems must be integrated seamlessly into the existing structure. An effective solution involves using smaller, more flexible ducts that can fit within narrow walls or under floors without compromising airflow efficiency.

Space limitations also necessitate careful consideration of the layout and materials used in duct construction. Lightweight materials such as aluminum are often preferred for their durability and ease of installation in tight spaces. Additionally, precise calculations are required to determine the optimal size and placement of ducts to minimize energy loss and maximize air distribution throughout the home.

Moreover, efficient ductwork contributes significantly to energy conservation—a vital consideration given that many mobile homes are occupied by individuals who may be particularly sensitive to high utility costs. Poorly designed or leaky ducts can lead to significant energy waste as conditioned air escapes before reaching its intended destination. Therefore, ensuring airtight connections and proper insulation is paramount to maintaining an energy-efficient system.

Furthermore, space-efficient ductwork enhances indoor air quality by facilitating adequate ventilation. Properly installed ducts help prevent issues such as mold growth or poor air circulation, which can arise from inadequate airflow in constrained spaces. By prioritizing efficient design and installation practices, homeowners can enjoy a healthier living environment while maximizing their available space.

In conclusion, addressing space limitations in mobile home duct installations demands creativity and precision. By employing innovative solutions tailored to these unique environments—such as utilizing flexible materials, optimizing layouts for reduced energy consumption, and ensuring airtight installations—homeowners can achieve both comfort and efficiency in their heating and cooling systems. Ultimately, the importance of efficient

ductwork extends beyond mere practicality; it plays a crucial role in enhancing quality of life by transforming limited spaces into comfortable havens through strategic planning and execution.

Impact of HVAC system installation on roof weight distribution —

- Overview of mobile home HVAC systems and their components
- Impact of HVAC system installation on roof weight distribution
- Considerations for maintaining structural integrity during HVAC installation
- Strategies for evenly distributing weight across the roof when adding or upgrading HVAC systems
- Potential risks of improper weight distribution on mobile home roofs and HVAC efficiency
- Guidelines for professional assessment and installation to ensure balanced weight distribution

In the realm of mobile home design, space is a precious commodity. The challenge lies in creating a comfortable living environment within a compact area. One critical aspect of this endeavor is planning for duct installation, which often presents significant space constraints. Understanding these limitations and finding innovative solutions are essential for optimizing both functionality and comfort.

Mobile homes are designed to be efficient and cost-effective, which means every square inch must be meticulously planned and utilized. Unlike traditional homes with spacious basements or attics that can accommodate extensive ductwork, mobile homes have limited room for such installations. This constraint requires designers to think creatively about how to integrate heating, ventilation, and air conditioning (HVAC) systems without compromising living space.

One common issue is the limited vertical space available in mobile homes. With lower ceilings than conventional houses, there is less room to run ducts overhead without encroaching on living areas. This limitation forces designers to explore alternative pathways for ducts, such as

utilizing the spaces beneath floors or within walls. However, even these options come with their own challenges; floor cavities may already house plumbing or electrical wiring, leaving minimal room for additional components.

Another factor complicating duct installation is the structural framework of mobile homes. These structures are typically built on narrow chassis designed for transportability rather than spaciousness. Consequently, finding room for bulky ductwork can be particularly challenging without impacting the integrity or aesthetics of the home's interior.

To address these issues, designers often turn to innovative HVAC technologies that require less space. For instance, mini-split systems provide heating and cooling directly into rooms without relying on extensive duct networks. Such systems not only minimize space usage but also offer energy efficiency—a crucial consideration given the insulation challenges inherent in mobile home construction.

Furthermore, advancements in flexible duct materials have made it easier to navigate tight spaces without sacrificing performance. These materials allow ducts to bend around obstacles more easily than rigid counterparts, facilitating more efficient use of available space.

In conclusion, analyzing space limitations for duct installation in mobile home designs calls for a blend of creativity and technological adaptation. By understanding common constraints such as limited vertical clearance and structural considerations, designers can implement innovative solutions that maintain comfort while preserving valuable living areas. As technology continues to advance, we can expect even more sophisticated methods of integrating HVAC systems into compact environments efficiently—ultimately enhancing the quality of life for those residing in mobile homes.

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Considerations for maintaining structural integrity during HVAC installation

Analyzing space limitations for duct installation is a crucial aspect of designing an efficient and functional HVAC system. The process involves carefully assessing the available space to ensure that ducts can be installed without compromising the structural integrity or aesthetics of a building. This task requires a blend of technical knowledge, creativity, and foresight.

When engineers and designers begin assessing available space for duct installation, they are essentially embarking on a journey through the architectural nuances of the structure in question. The first step in this process is to conduct a thorough survey of the building layout. This includes identifying potential obstructions such as beams, columns, electrical wiring, and plumbing systems that could interfere with duct placement.

One major consideration during this assessment is ensuring compliance with building codes and regulations. These codes often dictate minimum clearances and accessibility requirements for maintenance purposes. Neglecting these considerations can lead to costly modifications later on or even non-compliance penalties.

In addition to regulatory concerns, the physical constraints posed by limited space require innovative solutions. For example, in older buildings with narrow ceiling cavities or non-standard floor plans, it may be necessary to employ custom ductwork designs or utilize flexible ducts that can navigate around obstacles more easily than rigid types.

Moreover, the aesthetic impact of duct installation cannot be overlooked. Modern design trends increasingly favor unobtrusive HVAC solutions that blend seamlessly into their surroundings. This preference places additional pressure on designers to find creative ways to conceal ductwork without sacrificing performance or accessibility.

Beyond physical obstructions and aesthetics, airflow dynamics also play a critical role in analyzing space limitations for duct installation. Proper airflow ensures efficient heating and cooling distribution throughout the building while minimizing energy consumption. Therefore, understanding how air will move through various pathways helps in determining optimal locations for vents and returns within constrained spaces.

Furthermore, collaboration between architects, engineers, contractors, and clients is essential throughout this process. Open communication allows all parties involved to share insights about possible challenges and brainstorm effective solutions collaboratively.

In conclusion, assessing available space for duct installation requires careful planning rooted in technical expertise coupled with creative problem-solving skills aimed at overcoming spatial limitations effectively while adhering strictly to regulations governing safety standards applicable across different jurisdictions globally today! It ultimately leads not only towards successful completion but also enhances overall functionality alongside visual appeal simultaneously achieved through seamless integration into existing structures where practical flexibility meets innovation head-on successfully resulting thereby delivering optimum results consistently over time!





Strategies for evenly distributing weight across the roof when adding or upgrading HVAC systems

In the realm of building design and construction, one of the perennial challenges is effectively managing space limitations, particularly when it comes to installing ductwork. Duct installation is a critical component of heating, ventilation, and air conditioning (HVAC) systems, ensuring efficient airflow throughout a building. However, as buildings become more compact and architectural designs more complex, finding innovative solutions to overcome these spatial constraints has never been more crucial.

Analyzing space limitations for duct installation begins with understanding the intricacies of modern architecture. In many contemporary structures, especially in urban environments where square footage comes at a premium, every inch of space must be utilized judiciously. Traditional approaches to duct installation often require large ceiling spaces or expansive wall cavities-luxuries that are not always available. Therefore, engineers and architects must collaborate closely to devise strategies that allow for effective HVAC performance without compromising on design or functionality.

One innovative solution involves the use of flexible duct materials that can navigate through tight spaces with relative ease. Unlike rigid ducts that demand straight paths and ample room for installation, flexible ducts can bend around obstacles and fit into unconventional spaces. This flexibility not only saves space but also reduces the need for additional fittings and connectors that might otherwise occupy valuable room.

Another approach gaining traction is the integration of advanced computational tools during the design phase. Building Information Modeling (BIM) software allows designers to create detailed 3D models of a building's infrastructure before construction begins. By simulating various scenarios for duct placement within these digital blueprints, potential conflicts with other structural elements can be identified and resolved early in the planning process. This preemptive strategy helps optimize available space and prevents costly modifications later on.

Additionally, advancements in smart technology have led to the development of more efficient HVAC systems that require less extensive ductwork altogether. Zoned heating and cooling systems, for instance, utilize smaller ducts by focusing on specific areas rather than attempting to regulate temperature uniformly across an entire building. These systems not only conserve space but also enhance energy efficiency by targeting climate control efforts where they are most needed.

Furthermore, vertical duct solutions offer yet another avenue for overcoming spatial hurdles. In high-rise buildings or multi-story structures where horizontal space is limited, running ducts vertically between floors can maximize utility while minimizing horizontal spread. This technique requires meticulous planning but can result in significant savings of horizontal floor area.

Finally, collaboration between architects and mechanical engineers from project inception ensures that both aesthetic aspirations and functional requirements are met without compromise. Early discussions about potential spatial constraints lead to creative problem-solving strategies tailored specifically to each project's unique needs.

In conclusion, analyzing space limitations for duct installation necessitates a multifaceted approach combining technological innovation with creative engineering practices. By embracing flexible materials, leveraging digital modeling tools like BIM software, adopting smart HVAC technologies such as zoning systems or vertical installations-and fostering collaborative partnerships among professionals-the industry continues evolving toward ever-more-efficient solutions capable of meeting today's complex architectural demands head-on while paving new pathways toward future advancements in sustainable building design practices worldwide.

Potential risks of improper weight distribution on mobile home roofs and HVAC efficiency

The impact of space constraints on HVAC performance and efficiency is a critical consideration in the design and installation of duct systems. As buildings become more complex and urban environments denser, the challenge of fitting HVAC systems into limited spaces becomes increasingly pronounced. This issue not only affects the physical installation

but also has significant implications for system performance, energy efficiency, and overall comfort.

Space limitations can lead to a variety of compromises in duct design that directly affect HVAC system efficiency. Ideally, ducts should be sized appropriately to balance air distribution effectively throughout a building. However, when space is restricted, designers might have to reduce duct sizes or use longer runs with numerous bends and turns to fit them into constrained areas. Such modifications can increase air resistance within the ducts, leading to higher energy consumption as fans work harder to push air through these convoluted pathways. Increased resistance also results in uneven air distribution, causing some areas to be over-conditioned while others remain uncomfortable.

Moreover, inadequate space for ductwork can force the use of less efficient layouts or materials. For example, flexible ducts may be employed instead of rigid ones due to their adaptability in tight spaces. While flexible ducts are easier to install around obstacles, they often have higher friction losses compared to smooth-walled counterparts. This further exacerbates inefficiency and can contribute to noise issues due to increased turbulence within the duct.

In addition to affecting airflow dynamics, space constraints can complicate maintenance and repair efforts. Ducts that are tightly squeezed into ceilings or walls may be difficult to access for cleaning or servicing leaks and damage. Poorly maintained ducts not only degrade HVAC performance but also pose health risks by accumulating dust and allergens that circulate through indoor spaces.

To mitigate these challenges, architects and engineers must collaborate closely during the early stages of building design. Innovative solutions such as integrating structural elements with HVAC components or employing advanced simulation tools for optimal routing can help address space limitations without sacrificing system performance. Additionally, exploring alternative technologies like mini-split systems or variable refrigerant flow (VRF) might offer viable options where traditional ductwork proves impractical.

Ultimately, understanding the impact of space constraints on HVAC systems requires a holistic approach that considers both immediate practicalities and long-term operational efficiencies. By prioritizing thoughtful planning and leveraging modern engineering innovations, it is possible to overcome spatial challenges while maintaining high standards of comfort and energy efficiency in even the most demanding environments.



Guidelines for professional assessment and installation to ensure balanced weight

distribution

Title: Case Studies: Successful Duct Installations in Limited Spaces

In the realm of HVAC systems, duct installation is a critical component that ensures efficient airflow and optimal climate control within buildings. However, one challenge that often arises during such installations is space limitation. Whether in retrofitting older structures or optimizing modern designs, working with constrained spaces requires ingenuity and precision. This essay explores several case studies that illustrate successful duct installations within limited spaces, highlighting the innovative solutions employed by engineers and contractors.

The first case study involves a historic building renovation project in a bustling urban environment. The architectural integrity of the building had to be preserved, presenting significant challenges for the installation of modern HVAC systems. The design team opted for smaller, flexible ducts combined with advanced variable air volume (VAV) systems. By leveraging computational fluid dynamics simulations, they were able to model airflow efficiently despite spatial constraints. This approach not only maintained the building's aesthetic appeal but also ensured energy efficiency and enhanced occupant comfort.

Another notable example is found in a high-rise residential tower where space was at a premium due to structural elements like beams and columns interfering with conventional duct routing paths. In this instance, engineers adopted an innovative solution by utilizing flat oval ducts instead of traditional round ones. These flatter profiles allowed for easier integration into tight ceiling cavities without compromising airflow capacity or system performance. Additionally, prefabricated modular sections expedited installation while minimizing disruption to residents—a crucial factor in occupied buildings.

A third instance concerns an industrial facility where overhead clearance was severely limited due to existing machinery infrastructure occupying most available vertical space above ground level operations areas below ceilings too low even accommodate standard rectangular trunk lines effectively necessitating creative alternatives altogether different than what standard practice typically dictates under less restrictive circumstances elsewhere might otherwise permit given ample headroom afforded inherently provide flexibility normal configurations



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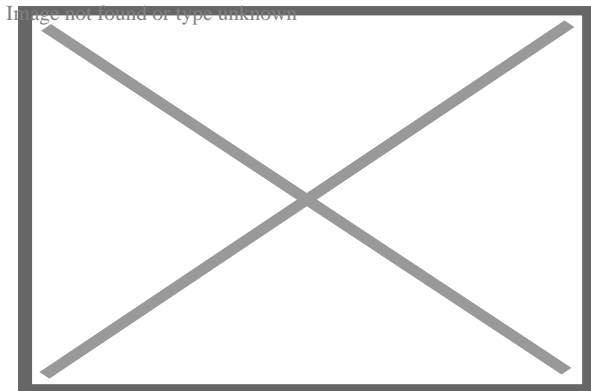


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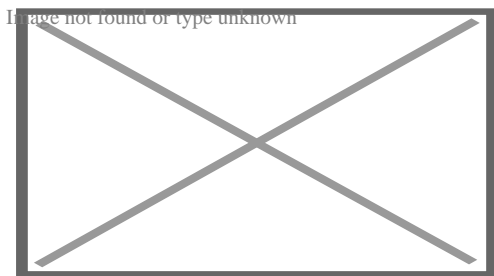
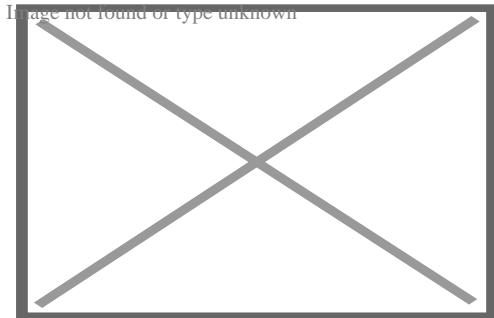


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Refrigerant based Fan-Coil Unit. Other variants utilize a chilled, or heated water loop for space cooling, or heating, respectively.



A **fan coil unit (FCU)**, also known as a **Vertical Fan Coil Unit (VFCU)**, is a device consisting of a heat exchanger (coil) and a fan. FCUs are commonly used in HVAC systems of residential, commercial, and industrial buildings that use ducted split air conditioning or central plant cooling. FCUs are typically connected to ductwork and a thermostat to regulate the temperature of one or more spaces and to assist the main air handling unit for each space if used with chillers. The thermostat controls the fan speed and/or the flow of water or refrigerant to the heat exchanger using a control valve.

Due to their simplicity, flexibility, and easy maintenance, fan coil units can be more economical to install than ducted 100% fresh air systems (VAV) or central heating systems with air handling units or chilled beams. FCUs come in various configurations, including horizontal (ceiling-mounted) and vertical (floor-mounted), and can be used in a wide range of applications, from small residential units to large commercial and industrial buildings.

Noise output from FCUs, like any other form of air conditioning, depends on the design of the unit and the building materials surrounding it. Some FCUs offer noise levels as low as NR25 or NC25.

The output from an FCU can be established by looking at the temperature of the air entering the unit and the temperature of the air leaving the unit, coupled with the volume of air being moved through the unit. This is a simplistic statement, and there is further reading on sensible heat ratios and the specific heat capacity of air, both of which have an effect on thermal performance.

Design and operation

[edit]

Fan Coil Unit covers a range of products and will mean different things to users, specifiers, and installers in different countries and regions, particularly in relation to product size and output capability.

Fan Coil Unit falls principally into two main types: blow through and draw through. As the names suggest, in the first type the fans are fitted behind the heat exchanger, and in the other type the fans are fitted in front the coil such that they draw air through it. Draw through units are considered thermally superior, as ordinarily they make better use of the heat exchanger. However they are more expensive, as they require a chassis to hold the fans whereas a blow-through unit typically consists of a set of fans bolted straight to a coil.

A fan coil unit may be concealed or exposed within the room or area that it serves.

An exposed fan coil unit may be wall-mounted, freestanding or ceiling mounted, and will typically include an appropriate enclosure to protect and conceal the fan coil unit itself, with return air grille and supply air diffuser set into that enclosure to distribute the air.

A concealed fan coil unit will typically be installed within an accessible ceiling void or services zone. The return air grille and supply air diffuser, typically set flush into the ceiling, will be ducted to and from the fan coil unit and thus allows a great degree of flexibility for locating the grilles to suit the ceiling layout and/or the partition layout within a space. It is quite common for the return air not to be ducted and to use the ceiling void as a return air plenum.

The coil receives hot or cold water from a central plant, and removes heat from or adds heat to the air through heat transfer. Traditionally fan coil units can contain their own internal thermostat, or can be wired to operate with a remote thermostat. However, and as is common in most modern buildings with a Building Energy Management System (BEMS), the control of the fan coil unit will be by a local digital controller or outstation (along with associated room temperature sensor and control valve actuators) linked to the BEMS via a communication network, and therefore adjustable and controllable from a central point, such as a supervisors head end computer.

Fan coil units circulate hot or cold water through a coil in order to condition a space. The unit gets its hot or cold water from a central plant, or mechanical room containing equipment for removing heat from the central building's closed-loop. The equipment used can consist of machines used to remove heat such as a chiller or a cooling tower and equipment for adding heat to the building's water such as a boiler or a commercial water heater.

Hydronic fan coil units can be generally divided into two types: Two-pipe fan coil units or four-pipe fan coil units. Two-pipe fan coil units have one supply and one return pipe. The supply pipe supplies either cold or hot water to the unit depending on the time of year. Four-pipe fan coil units have two supply pipes and two return pipes. This allows either hot or cold water to enter the unit at any given time. Since it is often necessary to heat and cool different areas of a building at the same time, due to differences in internal heat loss or heat gains, the four-pipe fan coil unit is most commonly used.

Fan coil units may be connected to piping networks using various topology designs, such as "direct return", "reverse return", or "series decoupled". See ASHRAE Handbook "2008 Systems & Equipment", Chapter 12.

Depending upon the selected chilled water temperatures and the relative humidity of the space, it's likely that the cooling coil will dehumidify the entering air stream, and as a by product of this process, it will at times produce a condensate which will need to be carried to drain. The fan coil unit will contain a purpose designed drip tray with drain connection for this purpose. The simplest means to drain the condensate from multiple fan coil units will be by a network of pipework laid to falls to a suitable point. Alternatively a condensate pump may be employed where space for such gravity pipework is limited.

The fan motors within a fan coil unit are responsible for regulating the desired heating and cooling output of the unit. Different manufacturers employ various methods for controlling the motor speed. Some utilize an AC transformer, adjusting the taps to modulate the power

supplied to the fan motor. This adjustment is typically performed during the commissioning stage of building construction and remains fixed for the lifespan of the unit.

Alternatively, certain manufacturers employ custom-wound Permanent Split Capacitor (PSC) motors with speed taps in the windings. These taps are set to the desired speed levels for the specific design of the fan coil unit. To enable local control, a simple speed selector switch (Off-High-Medium-Low) is provided for the occupants of the room. This switch is often integrated into the room thermostat and can be manually set or automatically controlled by a digital room thermostat.

For automatic fan speed and temperature control, Building Energy Management Systems are employed. The fan motors commonly used in these units are typically AC Shaded Pole or Permanent Split Capacitor motors. Recent advancements include the use of brushless DC designs with electronic commutation. Compared to units equipped with asynchronous 3-speed motors, fan coil units utilizing brushless motors can reduce power consumption by up to 70%.^[1]

Fan coil units linked to ducted split air conditioning units use refrigerant in the cooling coil instead of chilled coolant and linked to a large condenser unit instead of a chiller. They might also be linked to liquid-cooled condenser units which use an intermediate coolant to cool the condenser using cooling towers.

DC/EC motor powered units

[edit]

These motors are sometimes called DC motors, sometimes EC motors and occasionally DC/EC motors. DC stands for direct current and EC stands for electronically commutated.

DC motors allow the speed of the fans within a fan coil unit to be controlled by means of a 0-10 Volt input control signal to the motor/s, the transformers and speed switches associated with AC fan coils are not required. Up to a signal voltage of 2.5 Volts (which may vary with different fan/motor manufacturers) the fan will be in a stopped condition but as the signal voltage is increased, the fan will seamlessly increase in speed until the maximum is reached at a signal Voltage of 10 Volts. fan coils will generally operate between approximately 4 Volts and 7.5 Volts because below 4 Volts the air volumes are ineffective and above 7.5 Volts the fan coil is likely to be too noisy for most commercial applications.

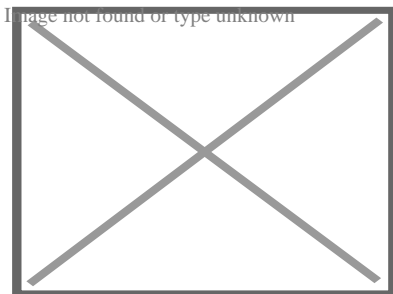
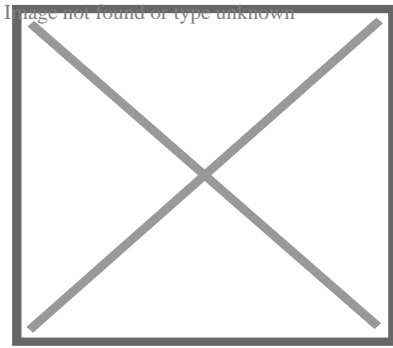
The 0-10 Volt signal voltage can be set via a simple potentiometer and left or the 0-10 Volt signal voltage can be delivered to the fan motors by the terminal controller on each of the Fan Coil Units. The former is very simple and cheap but the latter opens up the opportunity to continuously alter the fan speed depending on various external conditions/influences. These conditions/criteria could be the 'real time' demand for either heating or cooling, occupancy levels, window switches, time clocks or any number of other inputs from either

the unit itself, the Building Management System or both.

The reason that these DC Fan Coil Units are, despite their apparent relative complexity, becoming more popular is their improved energy efficiency levels compared to their AC motor-driven counterparts of only a few years ago. A straight swap, AC to DC, will reduce electrical consumption by 50% but applying Demand and Occupancy dependent fan speed control can take the savings to as much as 80%. In areas of the world where there are legally enforceable energy efficiency requirements for fan coils (such as the UK), DC Fan Coil Units are rapidly becoming the only choice.

Areas of use

[edit]



In high-rise buildings, fan coils may be vertically stacked, located one above the other from floor to floor and all interconnected by the same piping loop.

Fan coil units are an excellent delivery mechanism for hydronic chiller boiler systems in large residential and light commercial applications. In these applications the fan coil units are mounted in bathroom ceilings and can be used to provide unlimited comfort zones - with the ability to turn off unused areas of the structure to save energy.

Installation

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In high-rise residential construction, typically each fan coil unit requires a rectangular through-penetration in the concrete slab on top of which it sits. Usually, there are either 2 or 4 pipes made of ABS, steel or copper that go through the floor. The pipes are usually insulated with refrigeration insulation, such as acrylonitrile butadiene/polyvinyl chloride (AB/PVC) flexible foam (Rubatex or Armaflex brands) on all pipes, or at least on the chilled water lines to prevent condensate from forming.

Unit ventilator

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A unit ventilator is a fan coil unit that is used mainly in classrooms, hotels, apartments and condominium applications. A unit ventilator can be a wall mounted or ceiling hung cabinet, and is designed to use a fan to blow outside air across a coil, thus conditioning and ventilating the space which it is serving.

European market

[edit]

The Fan Coil is composed of one quarter of 2-pipe-units and three quarters of 4-pipe-units, and the most sold products are "with casing" (35%), "without casing" (28%), "cassette" (18%) and "ducted" (16%).^[2]

The market by region was split in 2010 as follows:

Region	Sales Volume in units ^[2]	Share
Benelux	33 725	2.6%
France	168 028	13.2%
Germany	63 256	5.0%
Greece	33 292	2.6%
Italy	409 830	32.1%
Poland	32 987	2.6%
Portugal	22 957	1.8%
Russia, Ukraine and CIS countries	87 054	6.8%
Scandinavia and Baltic countries	39 124	3.1%
Spain	91 575	7.2%
Turkey	70 682	5.5%
UK and Ireland	69 169	5.4%
Eastern Europe	153 847	12.1%

See also

[edit]

image not found or type unknown



Wikimedia Commons has media related to ***Fan coil units***.

- Thermal insulation
- HVAC
- Construction
- Intumescent
- Firestop

References

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1. ^ "Fan Coil Unit". *Heinen & Hopman*. Retrieved 2023-08-30.
2. ^ **a b** "Home". *Eurovent Market Intelligence*.

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Heating, ventilation, and air conditioning

Fundamental concepts

- Air changes per hour
- Bake-out
- Building envelope
- Convection
- Dilution
- Domestic energy consumption
- Enthalpy
- Fluid dynamics
- Gas compressor
- Heat pump and refrigeration cycle
- Heat transfer
- Humidity
- Infiltration
- Latent heat
- Noise control
- Outgassing
- Particulates
- Psychrometrics
- Sensible heat
- Stack effect
- Thermal comfort
- Thermal destratification
- Thermal mass
- Thermodynamics
- Vapour pressure of water

Technology

- Absorption-compression heat pump
- Absorption refrigerator
- Air barrier
- Air conditioning
- Antifreeze
- Automobile air conditioning
- Autonomous building
- Building insulation materials
- Central heating
- Central solar heating
- Chilled beam
- Chilled water
- Constant air volume (CAV)
- Coolant
- Cross ventilation
- Dedicated outdoor air system (DOAS)
- Deep water source cooling
- Demand controlled ventilation (DCV)
- Displacement ventilation
- District cooling
- District heating
- Electric heating
- Energy recovery ventilation (ERV)
- Firestop
- Forced-air
- Forced-air gas
- Free cooling
- Heat recovery ventilation (HRV)
- Hybrid heat
- Hydronics
- Ice storage air conditioning
- Kitchen ventilation
- Mixed-mode ventilation
- Microgeneration
- Passive cooling
- Passive daytime radiative cooling
- Passive house
- Passive ventilation
- Radiant heating and cooling
- Radiant cooling
- Radiant heating
- Radon mitigation
- Refrigeration
- Renewable heat
- Room air distribution
- Solar air heat
- Solar combisystem
- Solar cooling
- Solar heating
- Thermal insulation

- Air conditioner inverter
- Air door
- Air filter
- Air handler
- Air ionizer
- Air-mixing plenum
- Air purifier
- Air source heat pump
- Attic fan
- Automatic balancing valve
- Back boiler
- Barrier pipe
- Blast damper
- Boiler
- Centrifugal fan
- Ceramic heater
- Chiller
- Condensate pump
- Condenser
- Condensing boiler
- Convection heater
- Compressor
- Cooling tower
- Damper
- Dehumidifier
- Duct
- Economizer
- Electrostatic precipitator
- Evaporative cooler
- Evaporator
- Exhaust hood
- Expansion tank
- Fan
- Fan coil unit
- Fan filter unit
- Fan heater
- Fire damper
- Fireplace
- Fireplace insert
- Freeze stat
- Flue
- Freon
- Fume hood
- Furnace
- Gas compressor
- Gas heater
- Gasoline heater
- Grease duct
- Grille
- Ground-coupled heat exchanger

Components

**Measurement
and control**

- Air flow meter
- Aquastat
- BACnet
- Blower door
- Building automation
- Carbon dioxide sensor
- Clean air delivery rate (CADR)
- Control valve
- Gas detector
- Home energy monitor
- Humidistat
- HVAC control system
- Infrared thermometer
- Intelligent buildings
- LonWorks
- Minimum efficiency reporting value (MERV)
- Normal temperature and pressure (NTP)
- OpenTherm
- Programmable communicating thermostat
- Programmable thermostat
- Psychrometrics
- Room temperature
- Smart thermostat
- Standard temperature and pressure (STP)
- Thermographic camera
- Thermostat
- Thermostatic radiator valve
- Architectural acoustics
- Architectural engineering
- Architectural technologist
- Building services engineering
- Building information modeling (BIM)
- Deep energy retrofit

**Professions,
trades,
and services**

- Duct cleaning
- Duct leakage testing
- Environmental engineering
- Hydronic balancing
- Kitchen exhaust cleaning
- Mechanical engineering
- Mechanical, electrical, and plumbing
- Mold growth, assessment, and remediation
- Refrigerant reclamation
- Testing, adjusting, balancing

Industry organizations

- AHRI
- AMCA
- ASHRAE
- ASTM International
- BRE
- BSRIA
- CIBSE
- Institute of Refrigeration
- IIR
- LEED
- SMACNA
- UMC

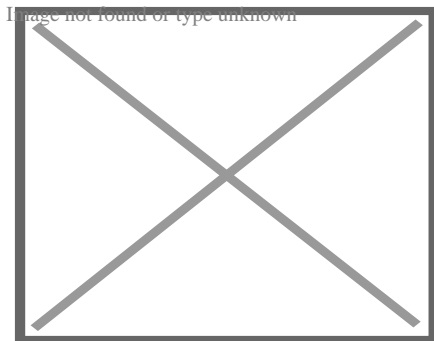
Health and safety

- Indoor air quality (IAQ)
- Passive smoking
- Sick building syndrome (SBS)
- Volatile organic compound (VOC)
- ASHRAE Handbook
- Building science
- Fireproofing

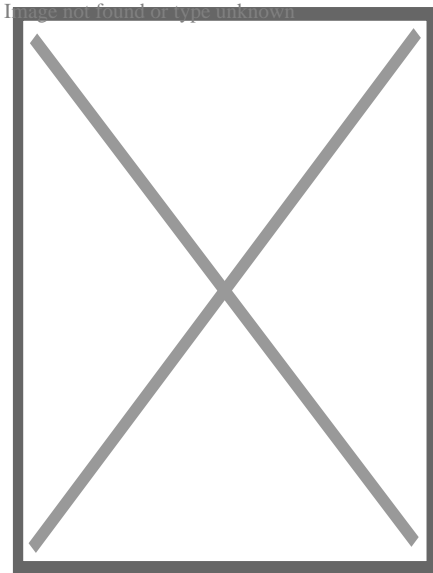
See also

- Glossary of HVAC terms
- Warm Spaces
- World Refrigeration Day
- Template:Home automation
- Template:Solar energy

About Heat exchanger



Tubular heat exchanger

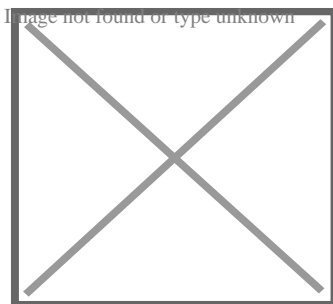


Partial view into inlet plenum of shell and tube heat exchanger of a refrigerant based chiller for providing air-conditioning to a building

A **heat exchanger** is a system used to transfer heat between a source and a working fluid. Heat exchangers are used in both cooling and heating processes.^[1] The fluids may be separated by a solid wall to prevent mixing or they may be in direct contact.^[2] They are widely used in space heating, refrigeration, air conditioning, power stations, chemical plants, petrochemical plants, petroleum refineries, natural-gas processing, and sewage treatment. The classic example of a heat exchanger is found in an internal combustion engine in which a circulating fluid known as engine coolant flows through radiator coils and air flows past the coils, which cools the coolant and heats the incoming air. Another example is the heat sink, which is a passive heat exchanger that transfers the heat generated by an electronic or a mechanical device to a fluid medium, often air or a liquid coolant.^[3]

Flow arrangement

[edit]



Countercurrent (A) and parallel (B) flows

There are three primary classifications of heat exchangers according to their flow arrangement. In *parallel-flow* heat exchangers, the two fluids enter the exchanger at the

same end, and travel in parallel to one another to the other side. In *counter-flow* heat exchangers the fluids enter the exchanger from opposite ends. The counter current design is the most efficient, in that it can transfer the most heat from the heat (transfer) medium per unit mass due to the fact that the average temperature difference along any unit length is *higher*. See countercurrent exchange. In a *cross-flow* heat exchanger, the fluids travel roughly perpendicular to one another through the exchanger.

Fig. 1: Shell and tube heat e

○

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Fig. 1: Shell and tube heat exchanger, single pass (1–1 parallel flow)

Fig. 2: Shell and tube heat e

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Fig. 2: Shell and tube heat exchanger, 2-pass tube side (1–2 crossflow)

Fig. 3: Shell and tube heat e

○

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Fig. 3: Shell and tube heat exchanger, 2-pass shell side, 2-pass tube side (2-2

countercurrent)

For efficiency, heat exchangers are designed to maximize the surface area of the wall between the two fluids, while minimizing resistance to fluid flow through the exchanger. The exchanger's performance can also be affected by the addition of fins or corrugations in one or both directions, which increase surface area and may channel fluid flow or induce turbulence.

The driving temperature across the heat transfer surface varies with position, but an appropriate mean temperature can be defined. In most simple systems this is the "log mean temperature difference" (LMTD). Sometimes direct knowledge of the LMTD is not available and the NTU method is used.

Types

[edit]

Double pipe heat exchangers are the simplest exchangers used in industries. On one hand, these heat exchangers are cheap for both design and maintenance, making them a good choice for small industries. On the other hand, their low efficiency coupled with the high space occupied in large scales, has led modern industries to use more efficient heat exchangers like shell and tube or plate. However, since double pipe heat exchangers are simple, they are used to teach heat exchanger design basics to students as the fundamental rules for all heat exchangers are the same.

1. Double-pipe heat exchanger

When one fluid flows through the smaller pipe, the other flows through the annular gap between the two pipes. These flows may be parallel or counter-flows in a double pipe heat exchanger.

(a) Parallel flow, where both hot and cold liquids enter the heat exchanger from the same side, flow in the same direction and exit at the same end. This configuration is preferable when the two fluids are intended to reach exactly the same temperature, as it reduces thermal stress and produces a more uniform rate of heat transfer.

(b) Counter-flow, where hot and cold fluids enter opposite sides of the heat exchanger, flow in opposite directions, and exit at opposite ends. This configuration is preferable when the objective is to maximize heat transfer between the fluids, as it creates a larger temperature differential when used under otherwise similar conditions.^[*citation needed*]

The figure above illustrates the parallel and counter-flow flow directions of the fluid exchanger.

2. Shell-and-tube heat exchanger

In a shell-and-tube heat exchanger, two fluids at different temperatures flow through the heat exchanger. One of the fluids flows through the tube side and the other fluid flows outside the tubes, but inside the shell (shell side).

Baffles are used to support the tubes, direct the fluid flow to the tubes in an approximately natural manner, and maximize the turbulence of the shell fluid. There are many various kinds of baffles, and the choice of baffle form, spacing, and geometry depends on the allowable flow rate of the drop in shell-side force, the need for tube support, and the flow-induced vibrations. There are several variations of shell-and-tube exchangers available; the differences lie in the arrangement of flow configurations and details of construction.

In application to cool air with shell-and-tube technology (such as intercooler / charge air cooler for combustion engines), fins can be added on the tubes to increase heat transfer area on air side and create a tubes & fins configuration.

3. Plate Heat Exchanger

A plate heat exchanger contains an amount of thin shaped heat transfer plates bundled together. The gasket arrangement of each pair of plates provides two separate channel system. Each pair of plates form a channel where the fluid can flow through. The pairs are attached by welding and bolting methods. The following shows the components in the heat exchanger.

In single channels the configuration of the gaskets enables flow through. Thus, this allows the main and secondary media in counter-current flow. A gasket plate heat exchanger has a heat region from corrugated plates. The gasket function as seal between plates and they are located between frame and pressure plates. Fluid flows in a counter current direction throughout the heat exchanger. An efficient thermal performance is produced. Plates are produced in different depths, sizes and corrugated shapes. There are different types of plates available including plate and frame, plate and shell and spiral plate heat exchangers. The distribution area guarantees the flow of fluid to the whole heat transfer surface. This helps to prevent stagnant area that can cause accumulation of unwanted material on solid surfaces. High flow turbulence between plates results in a greater transfer of heat and a decrease in pressure.

4. Condensers and Boilers Heat exchangers using a two-phase heat transfer system are condensers, boilers and evaporators. Condensers are instruments that take and cool hot gas or vapor to the point of condensation and transform the gas into a liquid form. The point at which liquid transforms to gas is called vaporization and vice versa is called condensation. Surface condenser is the most common type of condenser where it includes a water supply device. Figure 5 below displays a two-pass surface condenser.

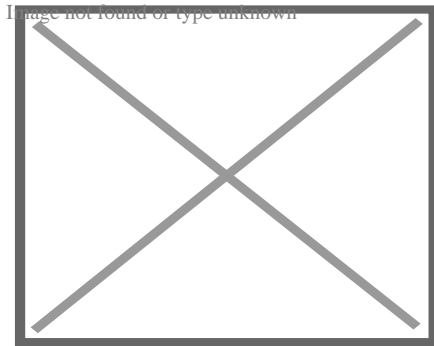
The pressure of steam at the turbine outlet is low where the steam density is very low where the flow rate is very high. To prevent a decrease in pressure in the movement of steam from the turbine to condenser, the condenser unit is placed underneath and connected to the turbine. Inside the tubes the cooling water runs in a parallel way, while

steam moves in a vertical downward position from the wide opening at the top and travel through the tube. Furthermore, boilers are categorized as initial application of heat exchangers. The word steam generator was regularly used to describe a boiler unit where a hot liquid stream is the source of heat rather than the combustion products. Depending on the dimensions and configurations the boilers are manufactured. Several boilers are only able to produce hot fluid while on the other hand the others are manufactured for steam production.

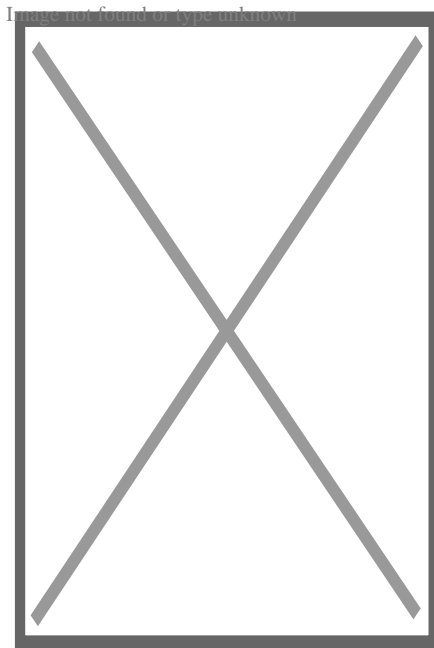
Shell and tube

[edit]

Main article: Shell and tube heat exchanger



A shell and tube heat exchanger



Shell and tube heat exchanger

Shell and tube heat exchangers consist of a series of tubes which contain fluid that must be either heated or cooled. A second fluid runs over the tubes that are being heated or cooled so that it can either provide the heat or absorb the heat required. A set of tubes is called the tube bundle and can be made up of several types of tubes: plain, longitudinally finned, etc. Shell and tube heat exchangers are typically used for high-pressure applications (with pressures greater than 30 bar and temperatures greater than 260 °C)^[4] This is because the shell and tube heat exchangers are robust due to their shape. Several thermal design features must be considered when designing the tubes in the shell and tube heat exchangers: There can be many variations on the shell and tube design. Typically, the ends of each tube are connected to plenums (sometimes called water boxes) through holes in tubesheets. The tubes may be straight or bent in the shape of a U, called U-tubes.

- Tube diameter: Using a small tube diameter makes the heat exchanger both economical and compact. However, it is more likely for the heat exchanger to foul up faster and the small size makes mechanical cleaning of the fouling difficult. To prevail over the fouling and cleaning problems, larger tube diameters can be used. Thus to determine the tube diameter, the available space, cost and fouling nature of the fluids must be considered.
- Tube thickness: The thickness of the wall of the tubes is usually determined to ensure:
 - There is enough room for corrosion
 - That flow-induced vibration has resistance
 - Axial strength
 - Availability of spare parts
 - Hoop strength (to withstand internal tube pressure)
 - Buckling strength (to withstand overpressure in the shell)
- Tube length: heat exchangers are usually cheaper when they have a smaller shell diameter and a long tube length. Thus, typically there is an aim to make the heat exchanger as long as physically possible whilst not exceeding production capabilities. However, there are many limitations for this, including space available at the installation site and the need to ensure tubes are available in lengths that are twice the required length (so they can be withdrawn and replaced). Also, long, thin tubes are difficult to take out and replace.
- Tube pitch: when designing the tubes, it is practical to ensure that the tube pitch (i.e., the centre-centre distance of adjoining tubes) is not less than 1.25 times the tubes' outside diameter. A larger tube pitch leads to a larger overall shell diameter, which leads to a more expensive heat exchanger.
- Tube corrugation: this type of tubes, mainly used for the inner tubes, increases the turbulence of the fluids and the effect is very important in the heat transfer giving a better performance.
- Tube Layout: refers to how tubes are positioned within the shell. There are four main types of tube layout, which are, triangular (30°), rotated triangular (60°), square (90°) and rotated square (45°). The triangular patterns are employed to give greater heat transfer as they force the fluid to flow in a more turbulent fashion around the piping.

Square patterns are employed where high fouling is experienced and cleaning is more regular.

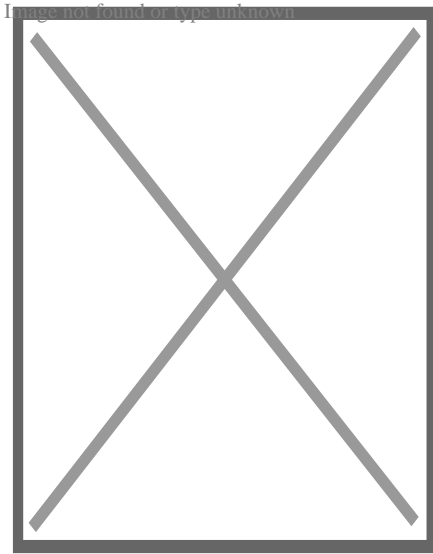
- **Baffle Design:** baffles are used in shell and tube heat exchangers to direct fluid across the tube bundle. They run perpendicularly to the shell and hold the bundle, preventing the tubes from sagging over a long length. They can also prevent the tubes from vibrating. The most common type of baffle is the segmental baffle. The semicircular segmental baffles are oriented at 180 degrees to the adjacent baffles forcing the fluid to flow upward and downwards between the tube bundle. Baffle spacing is of large thermodynamic concern when designing shell and tube heat exchangers. Baffles must be spaced with consideration for the conversion of pressure drop and heat transfer. For thermo economic optimization it is suggested that the baffles be spaced no closer than 20% of the shell's inner diameter. Having baffles spaced too closely causes a greater pressure drop because of flow redirection. Consequently, having the baffles spaced too far apart means that there may be cooler spots in the corners between baffles. It is also important to ensure the baffles are spaced close enough that the tubes do not sag. The other main type of baffle is the disc and doughnut baffle, which consists of two concentric baffles. An outer, wider baffle looks like a doughnut, whilst the inner baffle is shaped like a disk. This type of baffle forces the fluid to pass around each side of the disk then through the doughnut baffle generating a different type of fluid flow.
- **Tubes & fins Design:** in application to cool air with shell-and-tube technology (such as intercooler / charge air cooler for combustion engines), the difference in heat transfer between air and cold fluid can be such that there is a need to increase heat transfer area on air side. For this function fins can be added on the tubes to increase heat transfer area on air side and create a tubes & fins configuration.

Fixed tube liquid-cooled heat exchangers especially suitable for marine and harsh applications can be assembled with brass shells, copper tubes, brass baffles, and forged brass integral end hubs.^[*citation needed*] (See: *Copper in heat exchangers*).

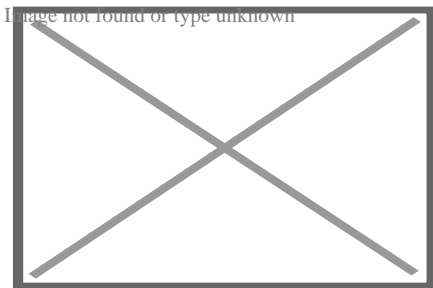
Plate

[edit]

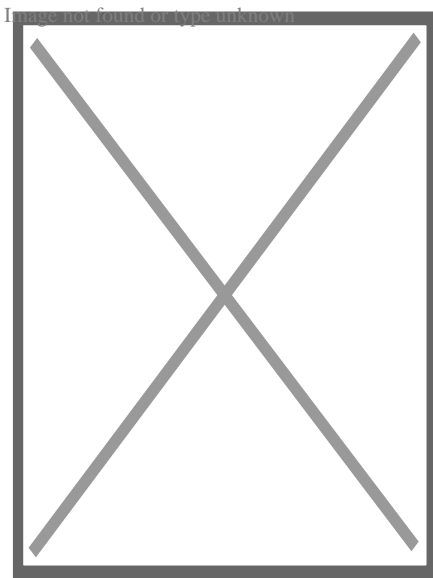
Main article: Plate heat exchanger



Conceptual diagram of a plate and frame heat exchanger



A single plate heat exchanger



An interchangeable plate heat exchanger directly applied to the system of a swimming pool

Another type of heat exchanger is the plate heat exchanger. These exchangers are composed of many thin, slightly separated plates that have very large surface areas and

small fluid flow passages for heat transfer. Advances in gasket and brazing technology have made the plate-type heat exchanger increasingly practical. In HVAC applications, large heat exchangers of this type are called *plate-and-frame*; when used in open loops, these heat exchangers are normally of the gasket type to allow periodic disassembly, cleaning, and inspection. There are many types of permanently bonded plate heat exchangers, such as dip-brazed, vacuum-brazed, and welded plate varieties, and they are often specified for closed-loop applications such as refrigeration. Plate heat exchangers also differ in the types of plates that are used, and in the configurations of those plates. Some plates may be stamped with "chevron", dimpled, or other patterns, where others may have machined fins and/or grooves.

When compared to shell and tube exchangers, the stacked-plate arrangement typically has lower volume and cost. Another difference between the two is that plate exchangers typically serve low to medium pressure fluids, compared to medium and high pressures of shell and tube. A third and important difference is that plate exchangers employ more countercurrent flow rather than cross current flow, which allows lower approach temperature differences, high temperature changes, and increased efficiencies.

Plate and shell

[edit]

A third type of heat exchanger is a plate and shell heat exchanger, which combines plate heat exchanger with shell and tube heat exchanger technologies. The heart of the heat exchanger contains a fully welded circular plate pack made by pressing and cutting round plates and welding them together. Nozzles carry flow in and out of the platepack (the 'Plate side' flowpath). The fully welded platepack is assembled into an outer shell that creates a second flowpath (the 'Shell side'). Plate and shell technology offers high heat transfer, high pressure, high operating temperature, compact size, low fouling and close approach temperature. In particular, it does completely without gaskets, which provides security against leakage at high pressures and temperatures.

Adiabatic wheel

[edit]

A fourth type of heat exchanger uses an intermediate fluid or solid store to hold heat, which is then moved to the other side of the heat exchanger to be released. Two examples of this are adiabatic wheels, which consist of a large wheel with fine threads rotating through the hot and cold fluids, and fluid heat exchangers.

Plate fin

[edit]

Main article: Plate fin heat exchanger

This type of heat exchanger uses "sandwiched" passages containing fins to increase the effectiveness of the unit. The designs include crossflow and counterflow coupled with various fin configurations such as straight fins, offset fins and wavy fins.

Plate and fin heat exchangers are usually made of aluminum alloys, which provide high heat transfer efficiency. The material enables the system to operate at a lower temperature difference and reduce the weight of the equipment. Plate and fin heat exchangers are mostly used for low temperature services such as natural gas, helium and oxygen liquefaction plants, air separation plants and transport industries such as motor and aircraft engines.

Advantages of plate and fin heat exchangers:

- High heat transfer efficiency especially in gas treatment
- Larger heat transfer area
- Approximately 5 times lighter in weight than that of shell and tube heat exchanger. ^{[citation ne}
- Able to withstand high pressure

Disadvantages of plate and fin heat exchangers:

- Might cause clogging as the pathways are very narrow
- Difficult to clean the pathways
- Aluminium alloys are susceptible to Mercury Liquid Embrittlement Failure

Finned tube

[edit]

The usage of fins in a tube-based heat exchanger is common when one of the working fluids is a low-pressure gas, and is typical for heat exchangers that operate using ambient air, such as automotive radiators and HVAC air condensers. Fins dramatically increase the surface area with which heat can be exchanged, which improves the efficiency of conducting heat to a fluid with very low thermal conductivity, such as air. The fins are typically made from aluminium or copper since they must conduct heat from the tube along the length of the fins, which are usually very thin.

The main construction types of finned tube exchangers are:

- A stack of evenly-spaced metal plates act as the fins and the tubes are pressed through pre-cut holes in the fins, good thermal contact usually being achieved by deformation of the fins around the tube. This is typical construction for HVAC air coils and large refrigeration condensers.
- Fins are spiral-wound onto individual tubes as a continuous strip, the tubes can then be assembled in banks, bent in a serpentine pattern, or wound into large spirals.
- Zig-zag metal strips are sandwiched between flat rectangular tubes, often being soldered or brazed together for good thermal and mechanical strength. This is common in low-pressure heat exchangers such as water-cooling radiators. Regular flat tubes will expand and deform if exposed to high pressures but flat microchannel tubes allow this construction to be used for high pressures.^[5]

Stacked-fin or spiral-wound construction can be used for the tubes inside shell-and-tube heat exchangers when high efficiency thermal transfer to a gas is required.

In electronics cooling, heat sinks, particularly those using heat pipes, can have a stacked-fin construction.

Pillow plate

[edit]

A pillow plate heat exchanger is commonly used in the dairy industry for cooling milk in large direct-expansion stainless steel bulk tanks. Nearly the entire surface area of a tank can be integrated with this heat exchanger, without gaps that would occur between pipes welded to the exterior of the tank. Pillow plates can also be constructed as flat plates that are stacked inside a tank. The relatively flat surface of the plates allows easy cleaning, especially in sterile applications.

The pillow plate can be constructed using either a thin sheet of metal welded to the thicker surface of a tank or vessel, or two thin sheets welded together. The surface of the plate is welded with a regular pattern of dots or a serpentine pattern of weld lines. After welding the enclosed space is pressurised with sufficient force to cause the thin metal to bulge out around the welds, providing a space for heat exchanger liquids to flow, and creating a characteristic appearance of a swelled pillow formed out of metal.

Waste heat recovery units

[edit]



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A waste heat recovery unit (WHRU) is a heat exchanger that recovers heat from a hot gas stream while transferring it to a working medium, typically water or oils. The hot gas stream can be the exhaust gas from a gas turbine or a diesel engine or a waste gas from industry or refinery.

Large systems with high volume and temperature gas streams, typical in industry, can benefit from steam Rankine cycle (SRC) in a waste heat recovery unit, but these cycles are too expensive for small systems. The recovery of heat from low temperature systems requires different working fluids than steam.

An organic Rankine cycle (ORC) waste heat recovery unit can be more efficient at low temperature range using refrigerants that boil at lower temperatures than water. Typical organic refrigerants are ammonia, pentafluoropropane (R-245fa and R-245ca), and toluene.

The refrigerant is boiled by the heat source in the evaporator to produce super-heated vapor. This fluid is expanded in the turbine to convert thermal energy to kinetic energy, that is converted to electricity in the electrical generator. This energy transfer process decreases the temperature of the refrigerant that, in turn, condenses. The cycle is closed and completed using a pump to send the fluid back to the evaporator.

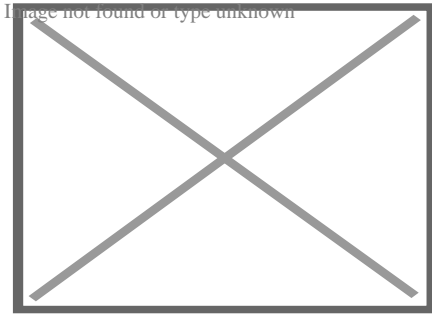
Dynamic scraped surface

[edit]

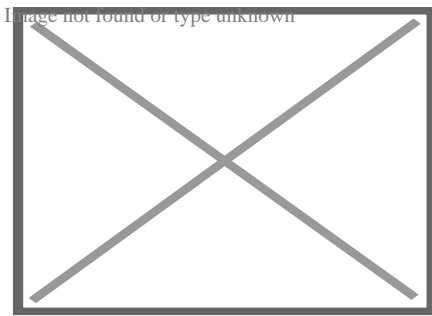
Another type of heat exchanger is called "(dynamic) scraped surface heat exchanger". This is mainly used for heating or cooling with high-viscosity products, crystallization processes, evaporation and high-fouling applications. Long running times are achieved due to the continuous scraping of the surface, thus avoiding fouling and achieving a sustainable heat transfer rate during the process.

Phase-change

[edit]



Typical kettle reboiler used for industrial distillation towers



Typical water-cooled surface condenser

In addition to heating up or cooling down fluids in just a single phase, heat exchangers can be used either to heat a liquid to evaporate (or boil) it or used as condensers to cool a vapor and condense it to a liquid. In chemical plants and refineries, reboilers used to heat incoming feed for distillation towers are often heat exchangers.^{[6][7]}

Distillation set-ups typically use condensers to condense distillate vapors back into liquid.

Power plants that use steam-driven turbines commonly use heat exchangers to boil water into steam. Heat exchangers or similar units for producing steam from water are often called boilers or steam generators.

In the nuclear power plants called pressurized water reactors, special large heat exchangers pass heat from the primary (reactor plant) system to the secondary (steam plant) system, producing steam from water in the process. These are called steam generators. All fossil-fueled and nuclear power plants using steam-driven turbines have surface condensers to convert the exhaust steam from the turbines into condensate (water) for re-use.^{[8][9]}

To conserve energy and cooling capacity in chemical and other plants, regenerative heat exchangers can transfer heat from a stream that must be cooled to another stream that must be heated, such as distillate cooling and reboiler feed pre-heating.

This term can also refer to heat exchangers that contain a material within their structure that has a change of phase. This is usually a solid to liquid phase due to the small volume difference between these states. This change of phase effectively acts as a buffer because it occurs at a constant temperature but still allows for the heat exchanger to accept

additional heat. One example where this has been investigated is for use in high power aircraft electronics.

Heat exchangers functioning in multiphase flow regimes may be subject to the Ledinegg instability.

Direct contact

[edit]

Direct contact heat exchangers involve heat transfer between hot and cold streams of two phases in the absence of a separating wall.^[10] Thus such heat exchangers can be classified as:

- Gas – liquid
- Immiscible liquid – liquid
- Solid-liquid or solid – gas

Most direct contact heat exchangers fall under the Gas – Liquid category, where heat is transferred between a gas and liquid in the form of drops, films or sprays.^[4]

Such types of heat exchangers are used predominantly in air conditioning, humidification, industrial hot water heating, water cooling and condensing plants.^[11]

Phases ^[12]	Continuous phase	Driving force	Change of phase	Examples
Gas – Liquid	Gas	Gravity	No	Spray columns, packed columns
			Yes	Cooling towers, falling droplet evaporators
		Forced Liquid flow	No	Spray coolers/quenchers
			Yes	Spray condensers/evaporation, jet condensers
	Liquid	Gravity	No	Bubble columns, perforated tray columns
			Yes	Bubble column condensers
		Forced Gas flow	No	Gas spargers
			Yes	Direct contact evaporators, submerged combustion

Microchannel

[edit]

Microchannel heat exchangers are multi-pass parallel flow heat exchangers consisting of three main elements: manifolds (inlet and outlet), multi-port tubes with the hydraulic diameters smaller than 1mm, and fins. All the elements usually brazed together using controllable atmosphere brazing process. Microchannel heat exchangers are characterized by high heat transfer ratio, low refrigerant charges, compact size, and lower airside pressure drops compared to finned tube heat exchangers.^[*citation needed*] Microchannel heat exchangers are widely used in automotive industry as the car radiators, and as condenser, evaporator, and cooling/heating coils in HVAC industry.

Main article: Micro heat exchanger

Micro heat exchangers, **Micro-scale heat exchangers**, or **microstructured heat exchangers** are heat exchangers in which (at least one) fluid flows in lateral confinements with typical dimensions below 1 mm. The most typical such confinement are microchannels, which are channels with a hydraulic diameter below 1 mm. Microchannel heat exchangers can be made from metal or ceramics.^[13] Microchannel heat exchangers can be used for many applications including:

- high-performance aircraft gas turbine engines^[14]
- heat pumps^[15]
- Microprocessor and microchip cooling^[16]
- air conditioning^[17]

HVAC and refrigeration air coils

[edit]

One of the widest uses of heat exchangers is for refrigeration and air conditioning. This class of heat exchangers is commonly called *air coils*, or just *coils* due to their often-serpentine internal tubing, or condensers in the case of refrigeration, and are typically of the finned tube type. Liquid-to-air, or air-to-liquid HVAC coils are typically of modified crossflow arrangement. In vehicles, heat coils are often called heater cores.

On the liquid side of these heat exchangers, the common fluids are water, a water-glycol solution, steam, or a refrigerant. For *heating coils*, hot water and steam are the most common, and this heated fluid is supplied by boilers, for example. For *cooling coils*, chilled water and refrigerant are most common. Chilled water is supplied from a chiller that is potentially located very far away, but refrigerant must come from a nearby condensing unit. When a refrigerant is used, the cooling coil is the evaporator, and the heating coil is the

condenser in the vapor-compression refrigeration cycle. HVAC coils that use this direct-expansion of refrigerants are commonly called *DX coils*. Some *DX coils* are "microchannel" type.[5]

On the air side of HVAC coils a significant difference exists between those used for heating, and those for cooling. Due to psychrometrics, air that is cooled often has moisture condensing out of it, except with extremely dry air flows. Heating some air increases that airflow's capacity to hold water. So heating coils need not consider moisture condensation on their air-side, but cooling coils *must* be adequately designed and selected to handle their particular *latent* (moisture) as well as the *sensible* (cooling) loads. The water that is removed is called *condensate*.

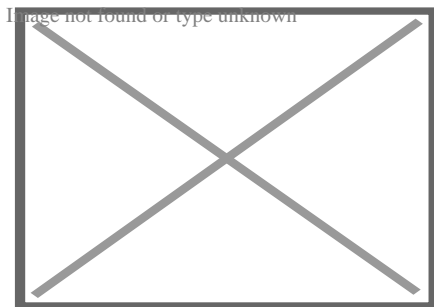
For many climates, water or steam HVAC coils can be exposed to freezing conditions. Because water expands upon freezing, these somewhat expensive and difficult to replace thin-walled heat exchangers can easily be damaged or destroyed by just one freeze. As such, freeze protection of coils is a major concern of HVAC designers, installers, and operators.

The introduction of indentations placed within the heat exchange fins controlled condensation, allowing water molecules to remain in the cooled air.[18]

The heat exchangers in direct-combustion furnaces, typical in many residences, are not 'coils'. They are, instead, gas-to-air heat exchangers that are typically made of stamped steel sheet metal. The combustion products pass on one side of these heat exchangers, and air to heat on the other. A *cracked heat exchanger* is therefore a dangerous situation that requires immediate attention because combustion products may enter living space.

Helical-coil

[edit]



Helical-Coil Heat Exchanger sketch, which consists of a shell, core, and tubes (Scott S. Haraburda design)

Although double-pipe heat exchangers are the simplest to design, the better choice in the following cases would be the helical-coil heat exchanger (HCHE):

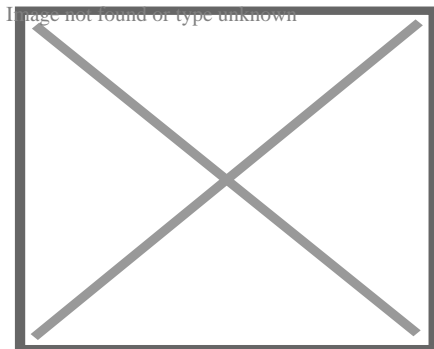
- The main advantage of the HCHE, like that for the Spiral heat exchanger (SHE), is its highly efficient use of space, especially when it's limited and not enough straight pipe can be laid.[¹⁹]
- Under conditions of low flowrates (or laminar flow), such that the typical shell-and-tube exchangers have low heat-transfer coefficients and becoming uneconomical.[¹⁹]
- When there is low pressure in one of the fluids, usually from accumulated pressure drops in other process equipment.[¹⁹]
- When one of the fluids has components in multiple phases (solids, liquids, and gases), which tends to create mechanical problems during operations, such as plugging of small-diameter tubes.[²⁰] Cleaning of helical coils for these multiple-phase fluids can prove to be more difficult than its shell and tube counterpart; however the helical coil unit would require cleaning less often.

These have been used in the nuclear industry as a method for exchanging heat in a sodium system for large liquid metal fast breeder reactors since the early 1970s, using an HCHE device invented by Charles E. Boardman and John H. Germer.[²¹] There are several simple methods for designing HCHE for all types of manufacturing industries, such as using the Ramachandra K. Patil (et al.) method from India and the Scott S. Haraburda method from the United States.[¹⁹][²⁰]

However, these are based upon assumptions of estimating inside heat transfer coefficient, predicting flow around the outside of the coil, and upon constant heat flux.[²²]

Spiral

[edit]



Schematic drawing of a spiral heat exchanger

A modification to the perpendicular flow of the typical HCHE involves the replacement of shell with another coiled tube, allowing the two fluids to flow parallel to one another, and which requires the use of different design calculations.[²³] These are the Spiral Heat Exchangers (SHE), which may refer to a helical (coiled) tube configuration, more generally, the term refers to a pair of flat surfaces that are coiled to form the two channels in a counter-flow arrangement. Each of the two channels has one long curved path. A pair of fluid ports are connected tangentially to the outer arms of the spiral, and axial ports are

common, but optional.[²⁴]

The main advantage of the SHE is its highly efficient use of space. This attribute is often leveraged and partially reallocated to gain other improvements in performance, according to well known tradeoffs in heat exchanger design. (A notable tradeoff is capital cost vs operating cost.) A compact SHE may be used to have a smaller footprint and thus lower all-around capital costs, or an oversized SHE may be used to have less pressure drop, less pumping energy, higher thermal efficiency, and lower energy costs.

Construction

[edit]

The distance between the sheets in the spiral channels is maintained by using spacer studs that were welded prior to rolling. Once the main spiral pack has been rolled, alternate top and bottom edges are welded and each end closed by a gasketed flat or conical cover bolted to the body. This ensures no mixing of the two fluids occurs. Any leakage is from the periphery cover to the atmosphere, or to a passage that contains the same fluid[²⁵]

Self cleaning

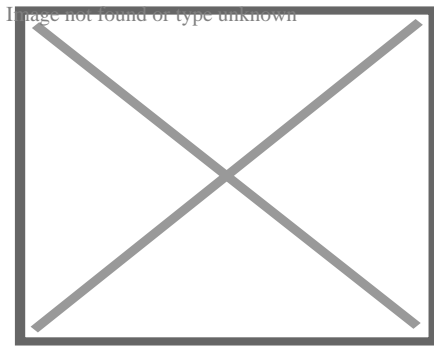
[edit]

Spiral heat exchangers are often used in the heating of fluids that contain solids and thus tend to foul the inside of the heat exchanger. The low pressure drop lets the SHE handle fouling more easily. The SHE uses a "self cleaning" mechanism, whereby fouled surfaces cause a localized increase in fluid velocity, thus increasing the drag (or fluid friction) on the fouled surface, thus helping to dislodge the blockage and keep the heat exchanger clean. "The internal walls that make up the heat transfer surface are often rather thick, which makes the SHE very robust, and able to last a long time in demanding environments."^[citation needed] They are also easily cleaned, opening out like an oven where any buildup of foulant can be removed by pressure washing.

Self-cleaning water filters are used to keep the system clean and running without the need to shut down or replace cartridges and bags.

Flow arrangements

[edit]



A comparison between the operations and effects of a **cocurrent and a countercurrent flow exchange system** is depicted by the upper and lower diagrams respectively. In both it is assumed (and indicated) that red has a higher value (e.g. of temperature) than blue and that the property being transported in the channels therefore flows from red to blue. Channels are contiguous if effective exchange is to occur (i.e. there can be no gap between the channels).

There are three main types of flows in a spiral heat exchanger:

- **Counter-current Flow:** Fluids flow in opposite directions. These are used for liquid-liquid, condensing and gas cooling applications. Units are usually mounted vertically when condensing vapour and mounted horizontally when handling high concentrations of solids.
- **Spiral Flow/Cross Flow:** One fluid is in spiral flow and the other in a cross flow. Spiral flow passages are welded at each side for this type of spiral heat exchanger. This type of flow is suitable for handling low density gas, which passes through the cross flow, avoiding pressure loss. It can be used for liquid-liquid applications if one liquid has a considerably greater flow rate than the other.
- **Distributed Vapour/Spiral flow:** This design is that of a condenser, and is usually mounted vertically. It is designed to cater for the sub-cooling of both condensate and non-condensables. The coolant moves in a spiral and leaves via the top. Hot gases that enter leave as condensate via the bottom outlet.

Applications

[edit]

The Spiral heat exchanger is good for applications such as pasteurization, digester heating, heat recovery, pre-heating (see: recuperator), and effluent cooling. For sludge treatment, SHEs are generally smaller than other types of heat exchangers.^[*citation needed*] These are used to transfer the heat.

Selection

[edit]

Due to the many variables involved, selecting optimal heat exchangers is challenging. Hand calculations are possible, but many iterations are typically needed. As such, heat exchangers are most often selected via computer programs, either by system designers, who are typically engineers, or by equipment vendors.

To select an appropriate heat exchanger, the system designers (or equipment vendors) would firstly consider the design limitations for each heat exchanger type. Though cost is often the primary criterion, several other selection criteria are important:

- High/low pressure limits
- Thermal performance
- Temperature ranges
- Product mix (liquid/liquid, particulates or high-solids liquid)
- Pressure drops across the exchanger
- Fluid flow capacity
- Cleanability, maintenance and repair
- Materials required for construction
- Ability and ease of future expansion
- Material selection, such as copper, aluminium, carbon steel, stainless steel, nickel alloys, ceramic, polymer, and titanium.^{[26][27]}

Small-diameter coil technologies are becoming more popular in modern air conditioning and refrigeration systems because they have better rates of heat transfer than conventional sized condenser and evaporator coils with round copper tubes and aluminum or copper fin that have been the standard in the HVAC industry. Small diameter coils can withstand the higher pressures required by the new generation of environmentally friendlier refrigerants. Two small diameter coil technologies are currently available for air conditioning and refrigeration products: copper microgroove^[28] and brazed aluminum microchannel.^[citation needed]

Choosing the right heat exchanger (HX) requires some knowledge of the different heat exchanger types, as well as the environment where the unit must operate. Typically in the manufacturing industry, several differing types of heat exchangers are used for just one process or system to derive the final product. For example, a kettle HX for pre-heating, a double pipe HX for the 'carrier' fluid and a plate and frame HX for final cooling. With sufficient knowledge of heat exchanger types and operating requirements, an appropriate selection can be made to optimise the process.^[29]

Monitoring and maintenance

[edit]

Online monitoring of commercial heat exchangers is done by tracking the overall heat transfer coefficient. The overall heat transfer coefficient tends to decline over time due to fouling.

By periodically calculating the overall heat transfer coefficient from exchanger flow rates and temperatures, the owner of the heat exchanger can estimate when cleaning the heat exchanger is economically attractive.

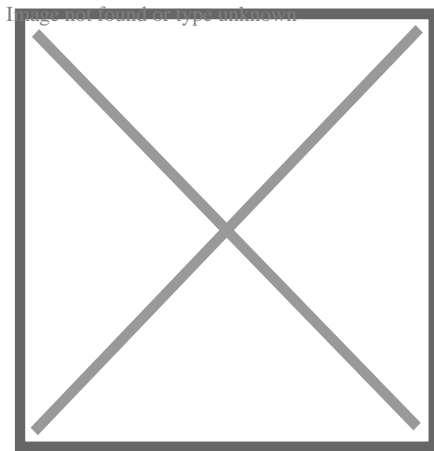
Integrity inspection of plate and tubular heat exchanger can be tested in situ by the conductivity or helium gas methods. These methods confirm the integrity of the plates or tubes to prevent any cross contamination and the condition of the gaskets.

Mechanical integrity monitoring of heat exchanger tubes may be conducted through Nondestructive methods such as eddy current testing.

Fouling

[edit]

Main article: Fouling



A heat exchanger in a steam power station contaminated with macrofouling

Fouling occurs when impurities deposit on the heat exchange surface. Deposition of these impurities can decrease heat transfer effectiveness significantly over time and are caused by:

- Low wall shear stress
- Low fluid velocities
- High fluid velocities
- Reaction product solid precipitation
- Precipitation of dissolved impurities due to elevated wall temperatures

The rate of heat exchanger fouling is determined by the rate of particle deposition less re-entrainment/suppression. This model was originally proposed in 1959 by Kern and Seaton.

Crude Oil Exchanger Fouling. In commercial crude oil refining, crude oil is heated from 21 °C (70 °F) to 343 °C (649 °F) prior to entering the distillation column. A series of shell and tube heat exchangers typically exchange heat between crude oil and other oil streams to heat the crude to 260 °C (500 °F) prior to heating in a furnace. Fouling occurs on the crude side of these exchangers due to asphaltene insolubility. The nature of asphaltene solubility in crude oil was successfully modeled by Wiehe and Kennedy.^[30] The precipitation of insoluble asphaltenes in crude preheat trains has been successfully modeled as a first order reaction by Ebert and Panchal^[31] who expanded on the work of Kern and Seaton.

Cooling Water Fouling. Cooling water systems are susceptible to fouling. Cooling water typically has a high total dissolved solids content and suspended colloidal solids. Localized precipitation of dissolved solids occurs at the heat exchange surface due to wall temperatures higher than bulk fluid temperature. Low fluid velocities (less than 3 ft/s) allow suspended solids to settle on the heat exchange surface. Cooling water is typically on the tube side of a shell and tube exchanger because it's easy to clean. To prevent fouling, designers typically ensure that cooling water velocity is greater than 0.9 m/s and bulk fluid temperature is maintained less than 60 °C (140 °F). Other approaches to control fouling control combine the "blind" application of biocides and anti-scale chemicals with periodic lab testing.

Maintenance

[edit]

Plate and frame heat exchangers can be disassembled and cleaned periodically. Tubular heat exchangers can be cleaned by such methods as acid cleaning, sandblasting, high-pressure water jet, bullet cleaning, or drill rods.

In large-scale cooling water systems for heat exchangers, water treatment such as purification, addition of chemicals, and testing, is used to minimize fouling of the heat exchange equipment. Other water treatment is also used in steam systems for power plants, etc. to minimize fouling and corrosion of the heat exchange and other equipment.

A variety of companies have started using water borne oscillations technology to prevent biofouling. Without the use of chemicals, this type of technology has helped in providing a low-pressure drop in heat exchangers.

Design and manufacturing regulations

[edit]

The design and manufacturing of heat exchangers has numerous regulations, which vary according to the region in which they will be used.

Design and manufacturing codes include: ASME Boiler and Pressure Vessel Code (US); PD 5500 (UK); BS 1566 (UK);^[32] EN 13445 (EU); CODAP (French); Pressure Equipment Safety Regulations 2016 (PER) (UK); Pressure Equipment Directive (EU); NORSOK (Norwegian); TEMA;^[33] API 12; and API 560.^[citation needed]

In nature

[edit]

Humans

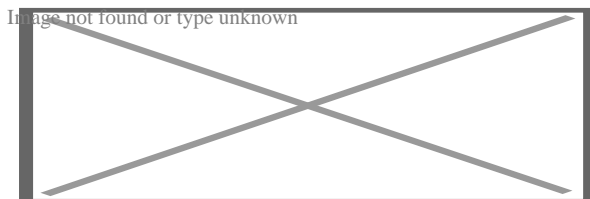
[edit]

The human nasal passages serve as a heat exchanger, with cool air being inhaled and warm air being exhaled. Its effectiveness can be demonstrated by putting the hand in front of the face and exhaling, first through the nose and then through the mouth. Air exhaled through the nose is substantially cooler.^[34]^[35] This effect can be enhanced with clothing, by, for example, wearing a scarf over the face while breathing in cold weather.

In species that have external testes (such as human), the artery to the testis is surrounded by a mesh of veins called the pampiniform plexus. This cools the blood heading to the testes, while reheating the returning blood.

Birds, fish, marine mammals

[edit]



Counter-current exchange conservation circuit

Further information: Counter-current exchange in biological systems

"Countercurrent" heat exchangers occur naturally in the circulatory systems of fish, whales and other marine mammals. Arteries to the skin carrying warm blood are intertwined with veins from the skin carrying cold blood, causing the warm arterial blood to exchange heat with the cold venous blood. This reduces the overall heat loss in cold water. Heat exchangers are also present in the tongues of baleen whales as large volumes of water flow through their mouths.^[36]^[37] Wading birds use a similar system to limit heat losses from their body through their legs into the water.

Carotid rete

[edit]

Carotid rete is a counter-current heat exchanging organ in some ungulates. The blood ascending the carotid arteries on its way to the brain, flows via a network of vessels where heat is discharged to the veins of cooler blood descending from the nasal passages. The carotid rete allows Thomson's gazelle to maintain its brain almost 3 °C (5.4 °F) cooler than the rest of the body, and therefore aids in tolerating bursts in metabolic heat production such as associated with outrunning cheetahs (during which the body temperature exceeds the maximum temperature at which the brain could function).^[38] Humans with other primates lack a carotid rete.^[39]

In industry

[edit]

Heat exchangers are widely used in industry both for cooling and heating large scale industrial processes. The type and size of heat exchanger used can be tailored to suit a process depending on the type of fluid, its phase, temperature, density, viscosity, pressures, chemical composition and various other thermodynamic properties.

In many industrial processes there is waste of energy or a heat stream that is being exhausted, heat exchangers can be used to recover this heat and put it to use by heating a different stream in the process. This practice saves a lot of money in industry, as the heat supplied to other streams from the heat exchangers would otherwise come from an external source that is more expensive and more harmful to the environment.

Heat exchangers are used in many industries, including:

- Waste water treatment
- Refrigeration
- Wine and beer making
- Petroleum refining
- Nuclear power

In waste water treatment, heat exchangers play a vital role in maintaining optimal temperatures within anaerobic digesters to promote the growth of microbes that remove pollutants. Common types of heat exchangers used in this application are the double pipe heat exchanger as well as the plate and frame heat exchanger.

In aircraft

[edit]

In commercial aircraft heat exchangers are used to take heat from the engine's oil system to heat cold fuel.^[40] This improves fuel efficiency, as well as reduces the possibility of water entrapped in the fuel freezing in components.^[41]

Current market and forecast

[edit]

Estimated at US\$17.5 billion in 2021, the global demand of heat exchangers is expected to experience robust growth of about 5% annually over the next years. The market value is expected to reach US\$27 billion by 2030. With an expanding desire for environmentally friendly options and increased development of offices, retail sectors, and public buildings, market expansion is due to grow.^[42]

A model of a simple heat exchanger

[edit]

A simple heat exchange ^[43]^[44] might be thought of as two straight pipes with fluid flow, which are thermally connected. Let the pipes be of equal length L , carrying fluids with heat capacity C (in units of J/kg·K) and let the mass flow rate of the fluids through the pipes, both in the same direction, be \dot{m} (in units of kg/s), where the subscript i applies to pipe 1 or pipe 2.

Temperature profiles for the pipes are $T_1(x)$ and $T_2(x)$, where x is the distance along the pipe. Assume a steady state, so that the temperature profiles are not functions of time. Assume also that the only transfer of heat from a small volume of fluid in one pipe is to the fluid element in the other pipe at the same position, i.e., there is no transfer of heat along a pipe due to temperature differences in that pipe. By Newton's law of cooling the rate of change in energy of a small volume of fluid is proportional to the difference in temperatures between it and the corresponding element in the other pipe:

$$\frac{du_1}{dt} = \gamma (T_2 - T_1)$$

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$$\frac{du_2}{dt} = \gamma (T_1 - T_2)$$

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(this is for parallel flow in the same direction and opposite temperature gradients, but for counter-flow heat exchange countercurrent exchange the sign is opposite in the second equation in front of γ)
 is the thermal connection constant per unit length between the two pipes. This change in internal energy results in a change in the temperature of the fluid element. The time rate of change for the fluid element being carried along by the flow is:

$$\frac{du_1}{dt} = J_1 \frac{dT_1}{dx}$$

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$$\frac{du_2}{dt} = J_2 \frac{dT_2}{dx}$$

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where J_1 is the "thermal mass flow rate". The differential equations governing the heat exchanger may now be written as:

$$J_1 \frac{\partial T_1}{\partial x} = \gamma (T_2 - T_1)$$

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$$J_2 \frac{\partial T_2}{\partial x} = \gamma (T_1 - T_2).$$

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Since the system is in a steady state, there are no partial derivatives of temperature with respect to time, and since there is no heat transfer along the pipe, there are no second derivatives in x as is found in the heat equation. These two coupled first-order differential equations may be solved to yield:

$$T_1 = A - \frac{Bk_1}{k}, e^{-kx}$$

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$$T_2 = A + \frac{Bk_2}{k}, e^{-kx}$$

Image not found or type unknown

where $k = \frac{\gamma}{J_1 + J_2}$

$$k = k_1 + k_2$$

(this is for parallel-flow, but for counter-flow the sign in front of γ is opposite. So that if $k_1 = k_2$ the "thermal mass flow rate" in both opposite directions, the gradient of temperature is constant and the temperatures linear in position x with a constant difference $(T_2 - T_1)$)
 at the heat exchanger, explaining why the counter current design countercurrent exchange is the most efficient)

and A and B are two as yet undetermined constants of integration. Let T_1 and T_2 be the temperatures at $x=0$ and let T_{1L} and T_{2L} be the temperatures at the end of the pipe at $x=L$. Define the average temperatures in each pipe as:

$$\overline{T}_1 = \frac{1}{L} \int_0^L T_1(x) dx$$

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$$\overline{T}_2 = \frac{1}{L} \int_0^L T_2(x) dx.$$

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Using the solutions above, these temperatures are:

$$T_1 = A - \frac{B}{k} \quad T_2 = A + \frac{B}{k}$$

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$$T_{1L} = A - \frac{B}{k} e^{-kL} \quad T_{2L} = A + \frac{B}{k} e^{-kL}$$

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$$\overline{T}_1 = A - \frac{B}{k} \frac{1 - e^{-kL}}{L} \quad \overline{T}_2 = A + \frac{B}{k} \frac{1 - e^{-kL}}{L}$$

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Choosing any two of the temperatures above eliminates the constants of integration, letting us find the other four temperatures. We find the total energy transferred by integrating the expressions for the time rate of change of internal energy per unit length:

$$\frac{dU_1}{dt} = \int_0^L \frac{du_1}{dt} dx = J_1 (T_{1L} - T_1) = \gamma L (\overline{T}_2 - T_1)$$

Image not found or type unknown

$$\frac{dU_2}{dt} = \int_0^L \frac{du_2}{dt} dx = J_2 (T_2 - T_{2L}) = \gamma L (T_2 - \overline{T}_2)$$

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By the conservation of energy, the sum of the two energies is zero. The quantity $\frac{\overline{T}_2 - T_1}{T_2 - \overline{T}_2}$ is known as the *Log mean temperature difference*, and is a measure of the effectiveness of the heat exchanger in transferring heat energy.

See also

[edit]

- Architectural engineering
- Chemical engineering
- Cooling tower
- Copper in heat exchangers
- Heat pipe
- Heat pump
- Heat recovery ventilation
- Jacketed vessel

- Log mean temperature difference (LMTD)
- Marine heat exchangers
- Mechanical engineering
- Micro heat exchanger
- Moving bed heat exchanger
- Packed bed and in particular Packed columns
- Pumpable ice technology
- Reboiler
- Recuperator, or cross plate heat exchanger
- Regenerator
- Run around coil
- Steam generator (nuclear power)
- Surface condenser
- Toroidal expansion joint
- Thermosiphon
- Thermal wheel, or rotary heat exchanger (including enthalpy wheel and desiccant wheel)
- Tube tool
- Waste heat

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[edit]

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8. ^ Air Pollution Control Orientation Course from website of the Air Pollution Training Institute
9. ^ Energy savings in steam systems Archived 2007-09-27 at the Wayback Machine *Figure 3a, Layout of surface condenser* (scroll to page 11 of 34 PDF pages)

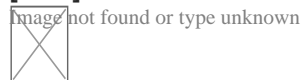
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External links

[edit]



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- o EU Pressure Equipment Guideline
- o A Thermal Management Concept For More Electric Aircraft Power System Application (PDF)

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Heating, ventilation, and air conditioning

**Fundamental
concepts**

- Air changes per hour
- Bake-out
- Building envelope
- Convection
- Dilution
- Domestic energy consumption
- Enthalpy
- Fluid dynamics
- Gas compressor
- Heat pump and refrigeration cycle
- Heat transfer
- Humidity
- Infiltration
- Latent heat
- Noise control
- Outgassing
- Particulates
- Psychrometrics
- Sensible heat
- Stack effect
- Thermal comfort
- Thermal destratification
- Thermal mass
- Thermodynamics
- Vapour pressure of water

Technology

- Absorption-compression heat pump
- Absorption refrigerator
- Air barrier
- Air conditioning
- Antifreeze
- Automobile air conditioning
- Autonomous building
- Building insulation materials
- Central heating
- Central solar heating
- Chilled beam
- Chilled water
- Constant air volume (CAV)
- Coolant
- Cross ventilation
- Dedicated outdoor air system (DOAS)
- Deep water source cooling
- Demand controlled ventilation (DCV)
- Displacement ventilation
- District cooling
- District heating
- Electric heating
- Energy recovery ventilation (ERV)
- Firestop
- Forced-air
- Forced-air gas
- Free cooling
- Heat recovery ventilation (HRV)
- Hybrid heat
- Hydronics
- Ice storage air conditioning
- Kitchen ventilation
- Mixed-mode ventilation
- Microgeneration
- Passive cooling
- Passive daytime radiative cooling
- Passive house
- Passive ventilation
- Radiant heating and cooling
- Radiant cooling
- Radiant heating
- Radon mitigation
- Refrigeration
- Renewable heat
- Room air distribution
- Solar air heat
- Solar combisystem
- Solar cooling
- Solar heating
- Thermal insulation

- Air conditioner inverter
- Air door
- Air filter
- Air handler
- Air ionizer
- Air-mixing plenum
- Air purifier
- Air source heat pump
- Attic fan
- Automatic balancing valve
- Back boiler
- Barrier pipe
- Blast damper
- Boiler
- Centrifugal fan
- Ceramic heater
- Chiller
- Condensate pump
- Condenser
- Condensing boiler
- Convection heater
- Compressor
- Cooling tower
- Damper
- Dehumidifier
- Duct
- Economizer
- Electrostatic precipitator
- Evaporative cooler
- Evaporator
- Exhaust hood
- Expansion tank
- Fan
- Fan coil unit
- Fan filter unit
- Fan heater
- Fire damper
- Fireplace
- Fireplace insert
- Freeze stat
- Flue
- Freon
- Fume hood
- Furnace
- Gas compressor
- Gas heater
- Gasoline heater
- Grease duct
- Grille
- Ground-coupled heat exchanger

Components

**Measurement
and control**

- Air flow meter
- Aquastat
- BACnet
- Blower door
- Building automation
- Carbon dioxide sensor
- Clean air delivery rate (CADR)
- Control valve
- Gas detector
- Home energy monitor
- Humidistat
- HVAC control system
- Infrared thermometer
- Intelligent buildings
- LonWorks
- Minimum efficiency reporting value (MERV)
- Normal temperature and pressure (NTP)
- OpenTherm
- Programmable communicating thermostat
- Programmable thermostat
- Psychrometrics
- Room temperature
- Smart thermostat
- Standard temperature and pressure (STP)
- Thermographic camera
- Thermostat
- Thermostatic radiator valve
- Architectural acoustics
- Architectural engineering
- Architectural technologist
- Building services engineering
- Building information modeling (BIM)
- Deep energy retrofit

**Professions,
trades,
and services**

- Duct cleaning
- Duct leakage testing
- Environmental engineering
- Hydronic balancing
- Kitchen exhaust cleaning
- Mechanical engineering
- Mechanical, electrical, and plumbing
- Mold growth, assessment, and remediation
- Refrigerant reclamation
- Testing, adjusting, balancing

Industry organizations

- AHRI
- AMCA
- ASHRAE
- ASTM International
- BRE
- BSRIA
- CIBSE
- Institute of Refrigeration
- IIR
- LEED
- SMACNA
- UMC

Health and safety

- Indoor air quality (IAQ)
- Passive smoking
- Sick building syndrome (SBS)
- Volatile organic compound (VOC)
- ASHRAE Handbook
- Building science
- Fireproofing

See also

- Glossary of HVAC terms
- Warm Spaces
- World Refrigeration Day
- Template:Home automation
- Template:Solar energy

About Royal Supply South

Things To Do in Arapahoe County

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Aurora Reservoir

4.6 (1770)

Photo

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Meow Wolf Denver | Convergence Station

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Wings Over the Rockies Air & Space Museum

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Photo

Blue Grama Grass Park

4.4 (117)

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The Aurora Highlands North Sculpture

4.9 (11)

Photo

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Molly Brown House Museum

4.7 (2528)

Driving Directions in Arapahoe County

Driving Directions From Mullen High School to Royal Supply South

Driving Directions From The Home Depot to Royal Supply South

Driving Directions From Regal River Point to Royal Supply South

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Driving Directions From Meow Wolf Denver | Convergence Station to Royal Supply South

Driving Directions From Molly Brown House Museum to Royal Supply South

Driving Directions From History Colorado Center to Royal Supply South

Driving Directions From Molly Brown House Museum to Royal Supply South

Driving Directions From Aurora Reservoir to Royal Supply South

Driving Directions From Colorado Freedom Memorial to Royal Supply South

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Reviews for Royal Supply South

Analyzing Space Limitations for Duct Installation [View GBP](#)

Frequently Asked Questions

What are the typical space constraints found in mobile homes that can affect duct installation for an HVAC system?

Mobile homes often have limited ceiling and wall cavities, reduced attic or crawl space, and standardized dimensions which restrict the available space for running ducts. The structural design might not easily accommodate larger ductwork needed for efficient airflow.

How can one determine the best ductwork size and layout for an HVAC system in a mobile home?

Conduct a Manual D calculation to evaluate heating and cooling loads, consider using flexible or smaller diameter ducts, and create a layout plan that maximizes existing spaces like underfloor areas or above-drop ceilings while maintaining efficiency.

What materials are recommended for duct installation in tight spaces of a mobile home?

Flexible ducts made from materials like lightweight aluminum or fiberglass with insulation are preferred due to their adaptability in tight spaces. Additionally, using low-profile rectangular ducts can help fit within confined areas.

How does one ensure proper airflow when dealing with restricted space for ductwork in a mobile home?

Ensure correct sizing of the HVAC unit to match the homes requirements, use high-efficiency filters to reduce resistance, implement zoning if possible, and regularly inspect and clean ducts to maintain optimal airflow despite spatial limitations.

Are there alternative solutions if standard duct installation is impractical due to severe space limitations in a mobile home?

Consider installing mini-split systems or portable units as alternatives. These options do not require extensive ductwork and provide flexibility by allowing individualized temperature control without requiring significant structural modifications.

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Google Business Profile

Company Website : <https://royal-durhamsupply.com/locations/wichita-kansas/>

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